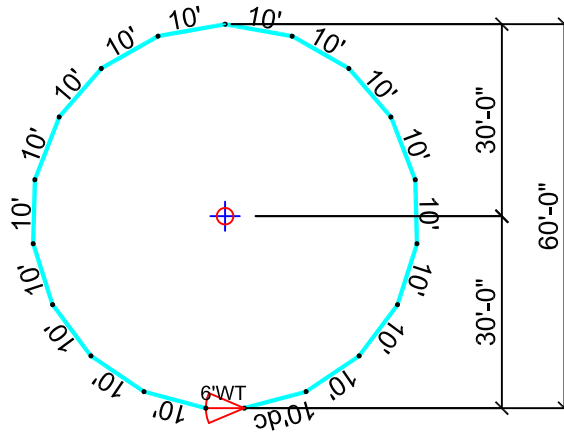


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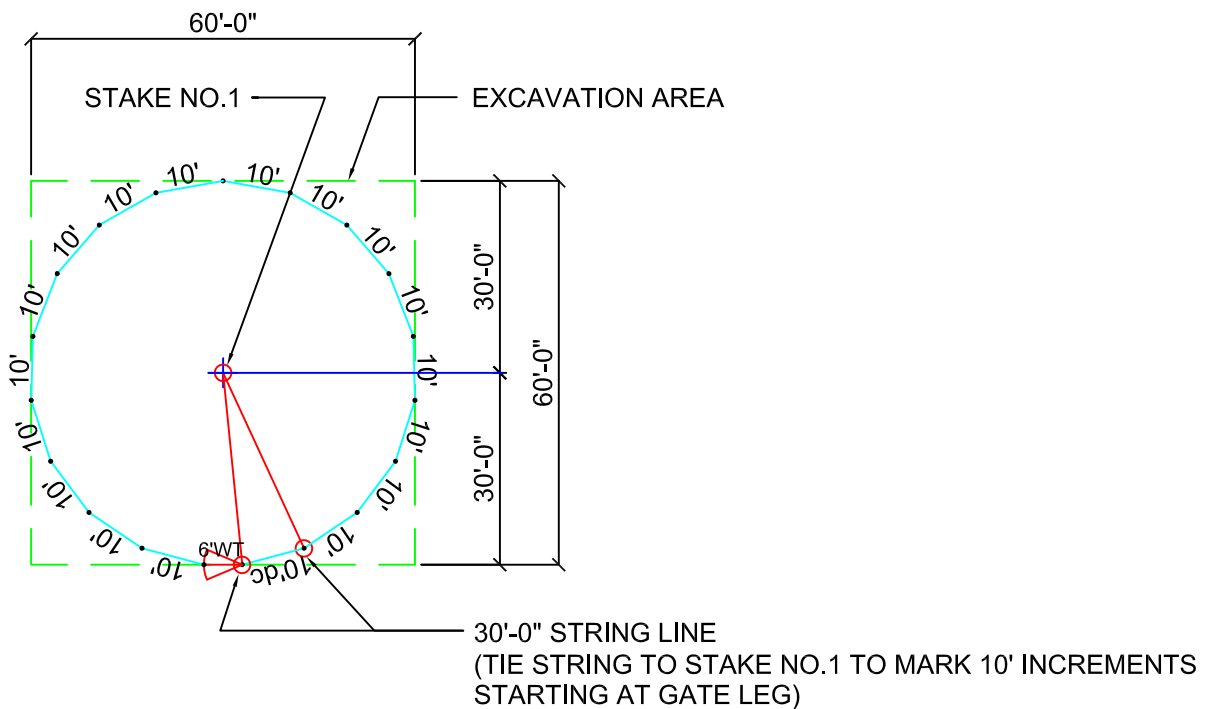
***800-343-1026***



## 60' ROUND PEN

(18 - 10' PANELS AND 1 - 6' GATE)

1. START BY STAKING THE CENTER OF THE ROUND PEN.
2. USE 30' STRING LINE TO MARK 10' INCREMENTS OF PANEL POINTS FOR A GUIDE LINE.
3. ADJUST THE PANELS ACCORDING TO FIT WITHIN THE GUIDE LINE.



NOTE: STARTING AT THE GATE, USE THE 30' STRING LINE AND STEP 10' TO MARK A PANEL POINT USING SPRAY PAINT, POWDER OR FLAGS WILL GIVE YOU ESTABLISHED POINTS AS A GUIDE LINE.

## 60' ROUND PEN EXCAVATION AREA

(MINIMUM EXCAVATION AREA IS 60'-0" x 60'-0")

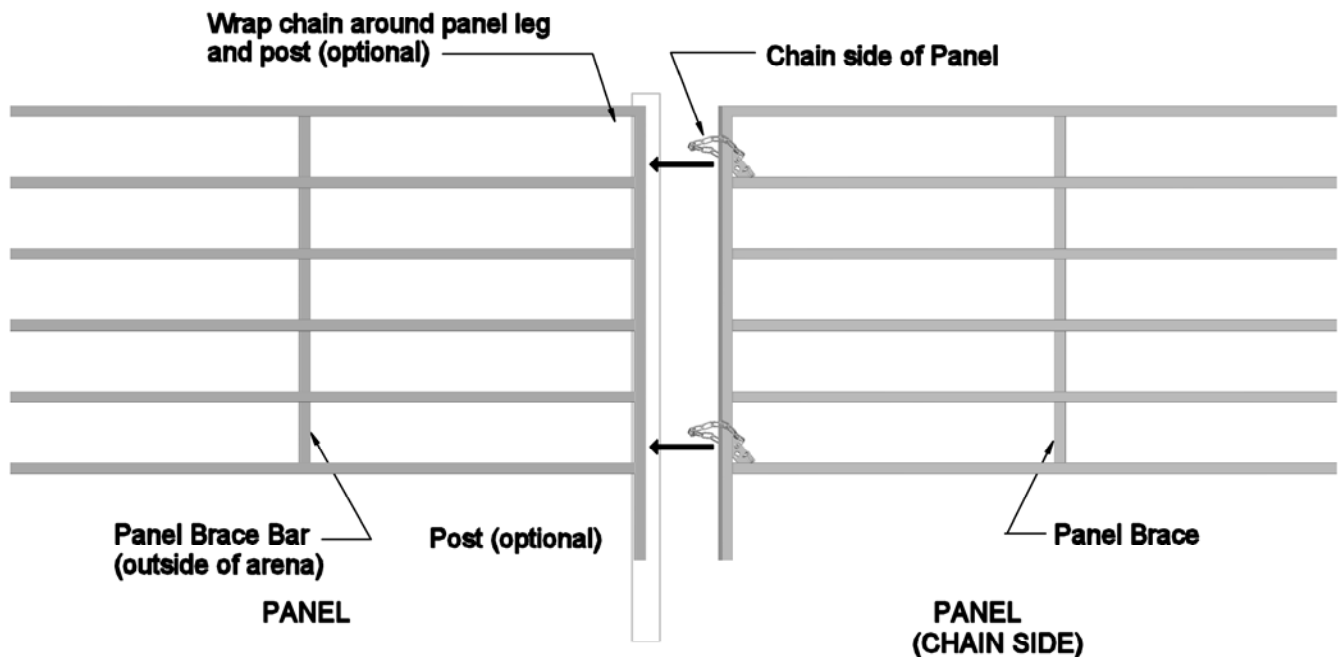
# PANEL TO PANEL CONNECTION

## (CHAIN CONNECTION)

### PANEL CHAIN CONNECTION

1. USING THE MARK(S) YOU MAKE WITH THE STRING. ALIGN AND CONNECT ONE PANEL AT A TIME.
2. WRAP CHAIN AROUND PANEL LEG AND ATTACH TO CHAIN KEEPER.
3. PANL SHOULD NOW BE CONNECTED. YOU CAN ADJUST ONE PANEL 90° FOR BALANCE.

**NOTE: IF USING POSTS. DO NOT PLACE POSTS UNTIL AFTER ALL PANELS HAVE BEEN CONNECTED.**



## PANEL TO PANEL CONNECTION WITH CHAINS