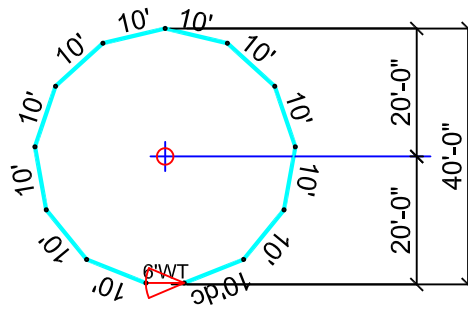


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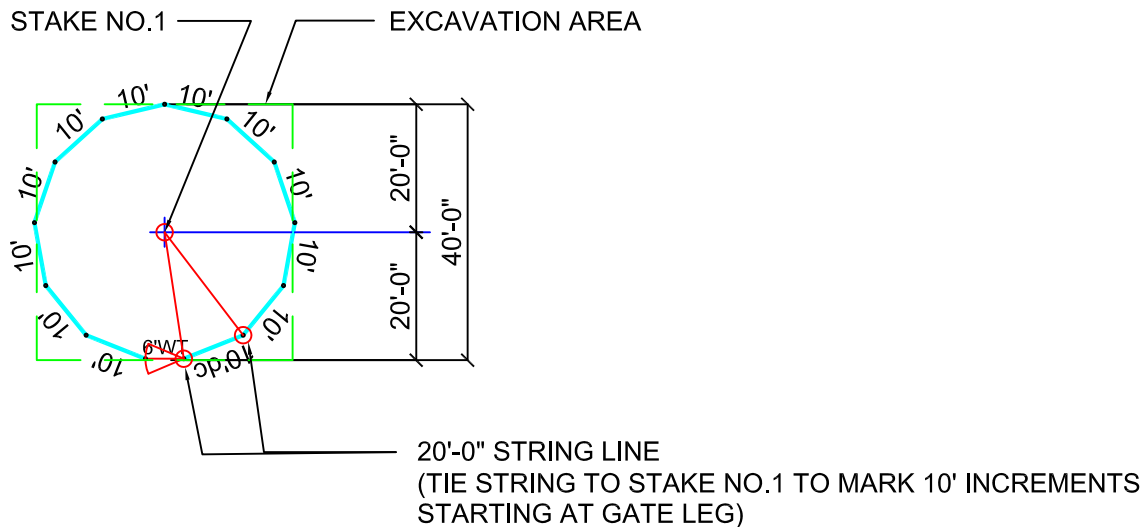
800-343-1026



40' ROUND PEN

(12 - 10' PANELS AND 1 - 6' GATE)

1. START BY STAKING THE CENTER OF THE ROUND PEN.
2. USE 20' STRING LINE TO MARK 10' INCREMENTS OF PANEL POINTS FOR A GUIDE LINE.
3. ADJUST THE PANELS ACCORDING TO FIT WITHIN THE GUIDE LINE.



NOTE: STARTING AT THE GATE, USE THE 20' STRING LINE AND STEP 10' TO MARK A PANEL POINT USING SPRAY PAINT, POWDER OR FLAGS WILL GIVE YOU ESTABLISHED POINTS AS A GUIDE LINE.

40' ROUND PEN EXCAVATION AREA

(MINIMUM EXCAVATION AREA IS 40'-0" x 40'-0")

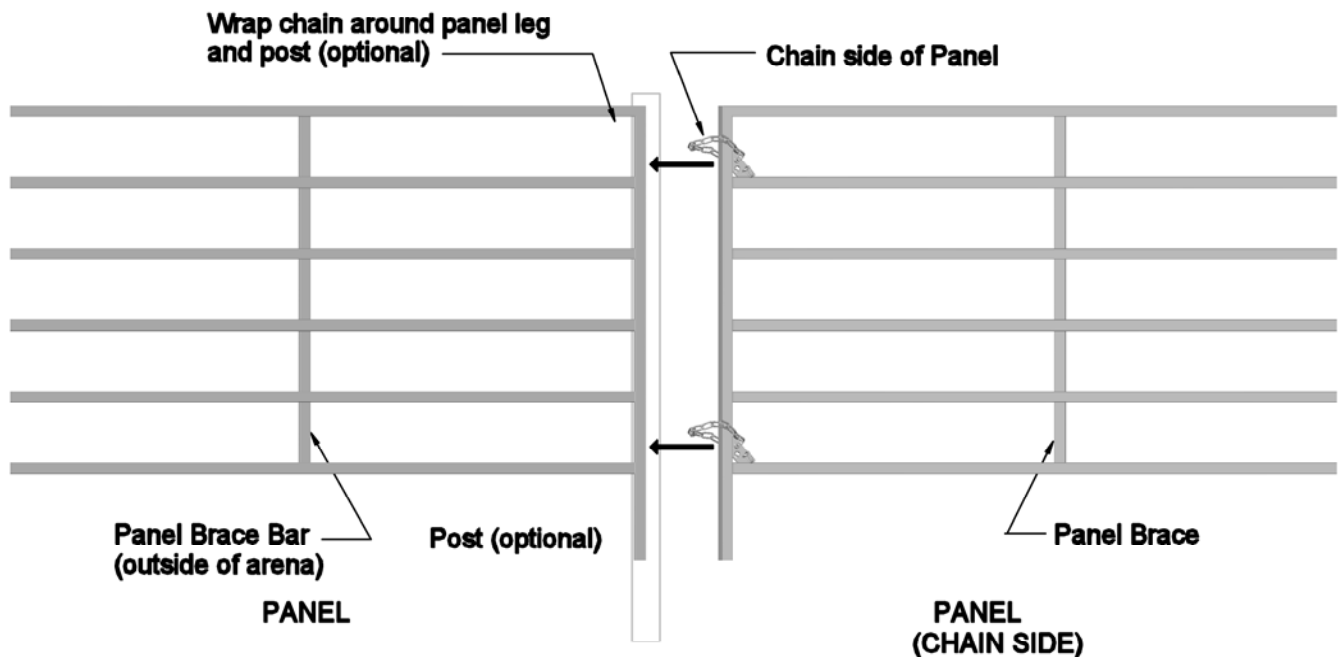
PANEL TO PANEL CONNECTION

(CHAIN CONNECTION)

PANEL CHAIN CONNECTION

1. USING THE MARK(S) YOU MAKE WITH THE STRING. ALIGN AND CONNECT ONE PANEL AT A TIME.
2. WRAP CHAIN AROUND PANEL LEG AND ATTACH TO CHAIN KEEPER.
3. PANL SHOULD NOW BE CONNECTED. YOU CAN ADJUST ONE PANEL 90° FOR BALANCE.

NOTE: IF USING POSTS. DO NOT PLACE POSTS UNTIL AFTER ALL PANELS HAVE BEEN CONNECTED.



PANEL TO PANEL CONNECTION WITH CHAINS